

XLR & XLR LITE TOYHAULERS by FOREST RIVER



FINALLY - A TOYHAULER DESIGNED WITH YOU IN MIND!



WWW.FORESTRIVERINC.COM/XLR



The XLR Series offers you the freedom to do what you enjoy in style and comfort. Every floorplan has been designed to give you room for all your "toys" and accommodate the needs of your active lifestyle. XLR does this without making any sacrifice to quality or features. Whether you are looking for a Travel Trailer or a Fifth Wheel XLR has plenty of versatile and functional floorplans to choose from.

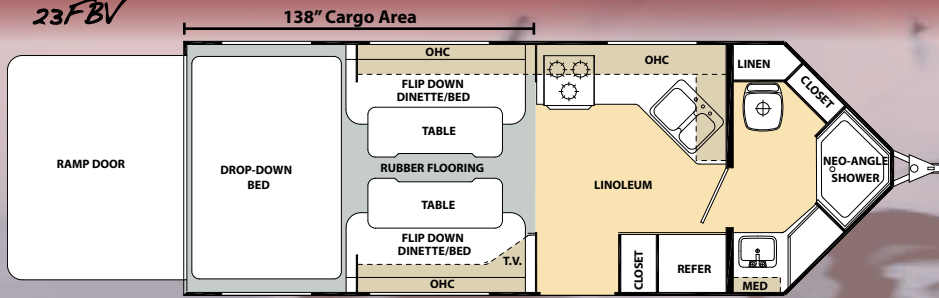


Graphite Interior in the 29CKV



25FKV Front Kitchen

23FBV



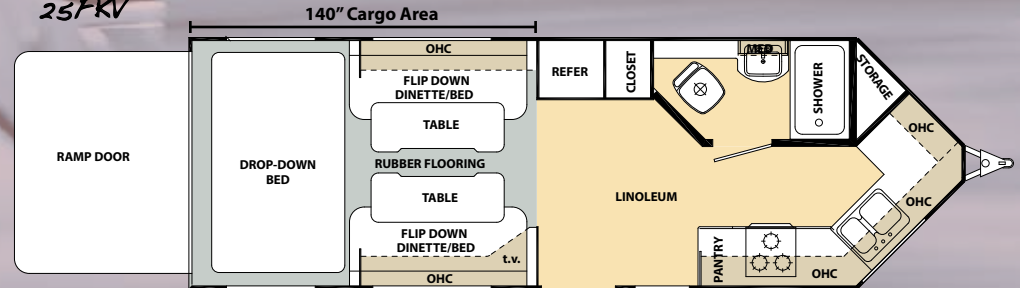
Convenience Package (Mandatory)

13.5K BTU A/C, Spare Tire, Black Tank Flush, Awning, Detachable Ladder, 20K BTU Furnace, 6 gal DSI Water Heater, Hid-N-Screen

Extreme Package

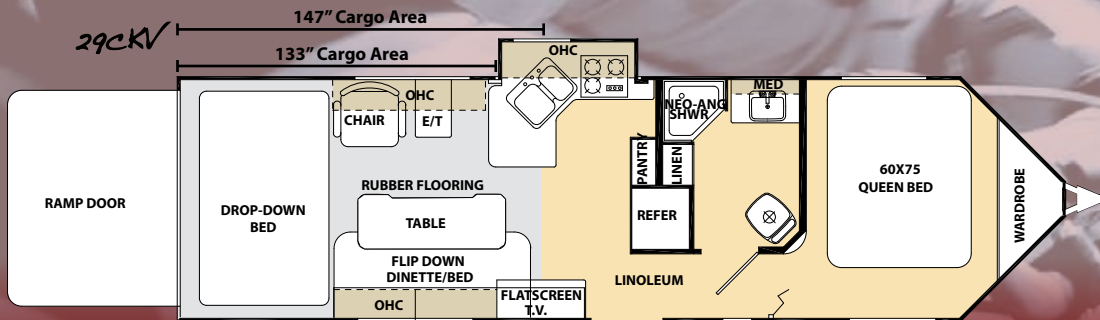
Heated Tanks, Enclosed Underbelly, Thermal Pane Windows, Double Insulation in Roof

25FKV



XLR LITE SPECIFICATIONS

29CKV



MODEL	23FBV	25FKV	29CKV
Hitch Weight (lb)	779	1014	1304
Dry Ship Weight	6064	6226	7329
Cargo Carrying Cap.	4875	4937	4135
GVWR	10939	11163	11464
Height	11'0"	11'0"	11'0"
Fresh Water Capacity	100 gal.	100 gal.	100 gal.
Grey Water Capacity	40 gal.	40 gal.	40 gal.
Waste Water Capacity	30 gal.	30 gal.	30 gal.
Number of Axles	2	2	2
Tire Size	15"	15"	15"



37X12SA with Copper interior



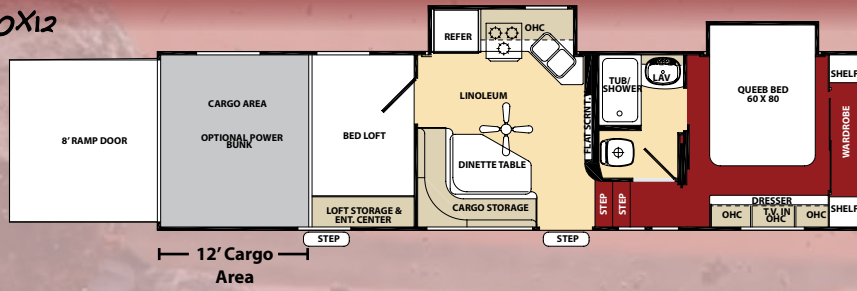
37X12SA Kitchen



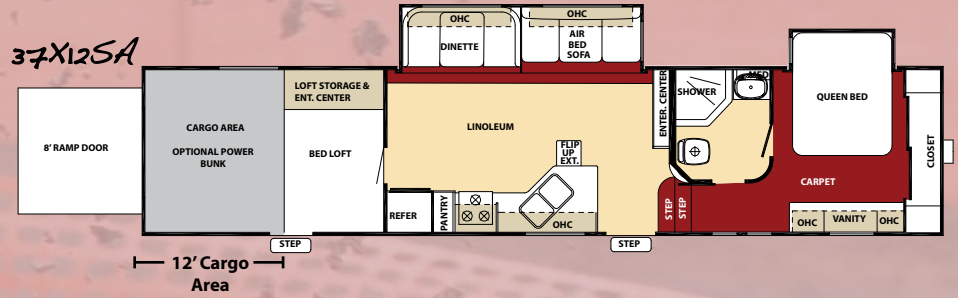
37X12SA Cargo Area with Optional Dual Electric Beds Couch Combo

After a hard day of riding sit down and relax in the spacious comfort of our 37X12SA. After you've had a little time to recharge your batteries and discuss the days events, make a great meal to feed the troops. You will find it easy in our kitchen that provides plenty of storage and style, complete with our STANDARD Black Appliances and Half-Time Oven. When it's time to turn in there's plenty of room for everyone with our optional Dual Electric beds. With XLR you always get comfort, convenience and quality!

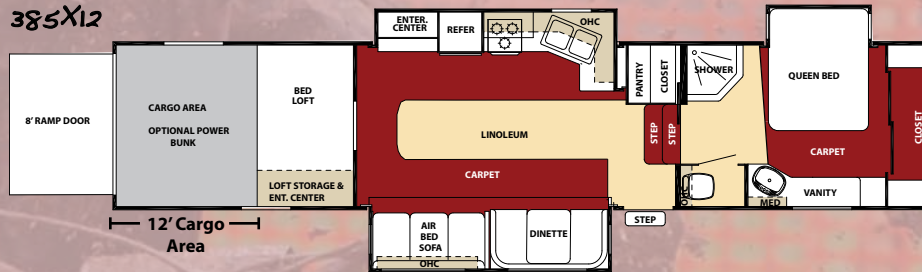
30X12



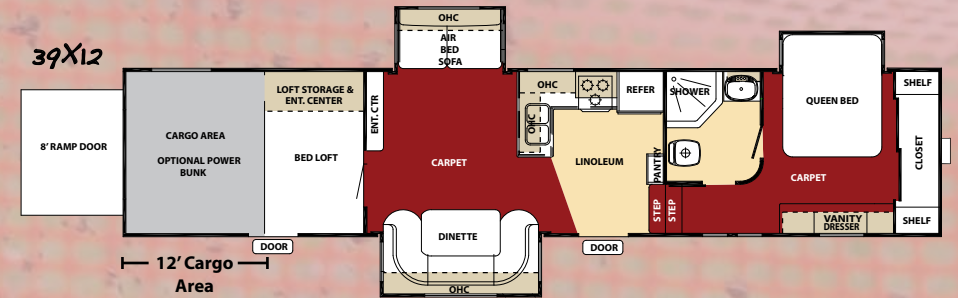
37X12SA



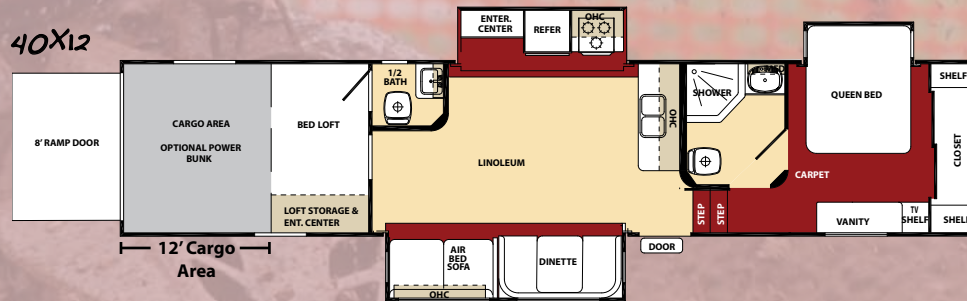
385X12



39X12



40X12



XLR SPECIFICATIONS

MODEL	30X12	37X12SA	385X12	39X12	40X12
Hitch Weight (lb)	2100	2995	2321	2844	2522
Dry Ship Weight	11515	13440	13901	13466	14544
Cargo Carrying Cap.	2585	4560	4099	4534	3446
GVWR	14100	18000	18000	18000	18000
Height	13'6"	13'6"	13'6"	13'6"	13'6"
Fresh Water Capacity	100 gal.	100 gal.	100 gal.	100 gal.	100 gal.
Grey Water Capacity	78 gal.	86 gal.	86 gal.	108 gal.	54 gal.
Waste Water Capacity	54 gal.	54 gal.	54 gal.	54 gal.	108 gal.
Number of Axles	2	3	3	3	3
Tire Size	16"	16"	16"	16"	16"



XLR CONSTRUCTION & EXTERIOR

- 102" Wide Body Design
- Underbelly Tire Carrier
- Double Welded Aluminum Frame w/ Superior, Vacuum Bonded Laminated Sidewalls
- High Gloss Gel Coat Fiberglass Exterior for Easy Maintenance and Resistance to UV Rays
- Aggressive Gel Coated Fiberglass Front Cap
- Bright LED Clearance Lights w/ Longer Life than Traditional Filament Lights
- Full One Piece, Two Ply Rubber Roof
- Tinted Safety Glass Windows w/ Butyl Rubber Seals for Superior UV & Weather Protection
- 12V Battery Disconnect
- Room for Two Batteries
- Black Tank Flush
- Convenient Cable TV Hook-up
- Detachable Exterior Ladder
- Rear Loading Lights
- Exterior Marine Grade Speakers
- Folding White Enamel Assist Handle at Main Entry

XLR LIVING AREA

- Rich Autumn Cherry Cabinets w/ Contrasting Accents
- Brushed Nickel Hardware
- Choice of (2) Awesome Interior Décor Fabrics
- Fabric Covered Lambrequins w/ "XLR" Branding
- Berber Carpet to Enhance the Contemporary Interior
- 13,500 BTU Ducted A/C
- Recessed Lighting w/ Dimmer Control Switch throughout Coach
- Wall Switched Ceiling Lights in Key Locations throughout Coach
- Stay Cool Fluorescent Lighting
- Rich Cherry Plank Wood Linoleum
- Swivel Mount TV Antenna w/ Power Booster

XLR KITCHEN

- Half Time, Microwave, Connection Oven
- Sink Cover/Cutting Board
- Predrilled and Counter Sunk Fastened Cabinetry

XLR BEDROOM

- Fixed Queen Bed w/ Residential Pillow Top Mattress
- Under Bed Storage w/ Gas Struts for Easy Access (Fixed Beds Only)
- Coordinated Bedspread w/ Built-In Pillow Shams (Fixed Beds Only)
- Bedroom TV Hookup
- Cross Ventilation Windows for a Comfortable Night's Sleep

XLR BATHROOM

- Large 100 Gallon Demand Water System
- Neo-Angle Garden Tub/Shower with Glass Shower Door (N/A 30X12, 25FBV)
- One Piece Surround
- Brushed Nickel Faucet in Shower
- Skylight over Shower (N/A 23FBV)
- Foot Flush Porcelain Toilet
- Fantastic Fan for Enhanced Ventilation
- Large Medicine Cabinet w/ Mirror and Overhead Make-Up Lights

XLR CARGO

- Durable Rubber Floor and Ramp Door
- Hinged Spring Assisted Ramp Door (No Cables Required)
- 8 D-Rings Secured to Steel in Cargo Floor
- Ducted A/C Vent for Added Comfort
- Side "Pop Vents" for Increased Air Flow

XLR SAFETY PACKAGE

- Break-away Switch at Hitch
- Interior Shut-Off Switch for Optional Fuel Station
- Dead Bolt Lock on Entrance Doors
- Ground Fault Interrupter (GFI) in Kitchen, Bathroom, and Exterior Patio Receptacle
- Smoke Detector
- Carbon Monoxide Detector
- LP Gas Leak Detector
- Fire Extinguisher

XLR POPULAR OPTIONS

- Mobile Fuel Station w/ Fuel Tank
- 15,000 BTU A/C
- Thermostat Controlled, 12V. Heated Holding Tanks
- Thermal Pane Windows
- Trailair Equaflex Suspension
- Phone Jack
- Removable Cargo Carpet



Forest River has yet another exclusive feature to offer: One year of free roadside assistance will be given to every 2009 XLR customer. This is just one more way to say "Thank you" and to ensure an enjoyable traveling experience.

Fifth Wheel Exclusives CONSTRUCTION & EXTERIOR

- 12" I-Beam Steel Frame
- 6000lbs. EZ-Lube Axles
- 16" Tires w/ Stylish Aluminum Wheels
- Fully Enclosed Underbelly
- Front Power Electric Jacks
- Rear Stabilizer Jacks
- Powerful & Fast Hydraulic Slide Outs
- Back-up Assist Mirror on Front Cap
- 50 Amp Service
- Generator Prep w/ Transfer Switch
- Dual 30lbs LP Gas Bottles w/ Automatic Change Over
- Large "Clean" Pass through Storage
- Black Tank Flush
- Two Exterior Scare Lights- One on the Door Side & One over the Fuel Station

Fifth Wheel Exclusives LIVING AREA

- AM/FM/CD/DVD/MP3 Player, SIRIUS Satellite Radio Ready with I-Pod Doc, AMP, Subwoofer and Remote Control
- 26"-32" LCD HD TV with Directional Arm for Most Models
- XLR Command Control Panel
- Residential Ceiling Fan
- Air Bed Sofa w/ Extra Large Drawer Storage
- Contemporary Style Dinette (converts to bed) w/ Large Drawer Storage
- Loft w/ Cabinet and TV Hook Up
- Wooden Loft Rail on Outside Edge of Loft
- 5/8" Tongue & Groove Plywood Floor Decking
- Flush Floor Slide Rooms
- Slide Out Slickers Protect Carpet from Slide Out Rollers
- 35,000 BTU Furnace
- Dual 55 Amp Converters w/ Battery Charger

Fifth Wheel Exclusives KITCHEN

- Dometic 8 Cu. Ft. Refrigerator w/ Black Radius Front Panels
- Glass Cook Top w/ Sealed Burners (N/A 30X12)
- Undermount Sink w/ Single Lever Faucet and Pull-Out Sprayer
- Galley Drawers w/ Full Extension Ball Bearing Drawer Guides-Perfect for Silverware and Utensils
- Raised Panel Solid Wood Doors on Overhead Cabinets

Fifth Wheel Exclusives BEDROOM

- Roof Vent Wired and Framed for Second A/C
- Full Width Mirrored Wardrobe w/ Recessed Shoe Storage
- Bedroom Storage Drawers w/ Full Extension Ball Bearing Guides

Fifth Wheel Exclusives BATHROOM

- 10 Gal. Gas/Electric DSI Water Heater

Fifth Wheel Exclusives CARGO AREA

- 12' x 8'2" Cargo Area with Beaver Tail and 8 foot Ramp Door for Increased Accessibility
- 1" Thick Floor Decking
- Double Sealed, Vapor Door between Garage and Living Area
- Exterior Walk-in Door Located for Easy Entry w/ Optional Dual Electric Beds Up or Down

Fifth Wheel Exclusive OPTIONS

- Dual Electric Beds
- Dual Electric Beds w/ Bottom Couch Combo
- 5.5 KW Onan CARB EVAP Generator w/ Fuel Tank
- Trailair Pin Box
- Dirt Devil Central Vacuum System w/ Vac Dust Pan
- Washer/Dryer Prep in Cargo Area
- Sliding Glass Patio Door (Select Models Only)
- Slide Out Awnings

- Winegard Satellite HD Ready Prewire
- Winegard 12" Round Trip SD Satellite Antenna
- Double Insulation in Roof and Floor

Lite Exclusives CONSTRUCTION & EXTERIOR

- Aerodynamic V-Front Design
- 6" I-Beam Steel Frame
- 5200lbs. EZ-Lube Axles
- 15" Tires
- Front & Rear Stabilizer Jacks
- 30 Amp Service
- Dual 20lbs LP Gas Bottles w/ Automatic Change Over
- Security Scare Light Over Entrance Door

Lite Exclusives LIVING AREA

- AM/FM/CD Player with I-Pod Doc and Remote Control
- Convertible Sofas w/ Dinette Tables
- One Piece, 5/8" Vacuum Bonded Laminated Floor Decking
- 20,000 BTU Furnace

Lite Exclusives KITCHEN

- Dometic 6 Cu. Ft. Refrigerator w/ Black Radius Front Panels
- Undermount Sink w/ High-Rise Faucet

Lite Exclusives CARGO AREA

- One Piece, 5/8" Vacuum Bonded Laminated Floor Decking
- Single 12V Electric Lift Bed

Lite Exclusives OPTIONS

- 12V. Power Tongue Jack
- Stylish Aluminum Wheels
- LCD TV w/ DVD Player
- Barrel Chairs IPO Sofa (Road Side)
- Single Electric Rollover Sofa
- Dual Electric Bunks/Sofa

PRE-DELIVERY INSPECTION FACILITIES



THAT'S 20,000 SQUARE FEET OF QUALITY ASSURANCE.

THE BARE ESSENTIALS FOR A PREMIUM PRODUCT.

Brought online in 2005, Forest River is proud of its state-of-the-art test facility. This beautiful building blends the old and true methods of testing our diverse types of RVs with new innovative ways of solving quality issues. Being centrally located to most Forest River manufacturing facilities, this 20,000 square foot PDI (Pre-delivery Inspection) test building provides immediate daily feedback to individual managers. This assures the production facilities that nothing has slipped by the plant's quality assurance personnel and the units are ready to ship.

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All illustrations and specifications contained in this literature are based on the latest product information at time of publication. Forest River reserves the right to make changes in prices, colors, materials, equipment and specifications at anytime without notice and assumes no responsibility for any error in this literature. All units are shipped F.O.B. Goshen, Indiana.

CONSULT YOUR LOCAL DEALER FOR WARRANTY INFORMATION.

Forest River Encourages You to Buy Locally

Forest River, Inc. strongly encourages our retail customers to purchase from their local dealership whenever possible due to the following factors:

- Our Dealers are as a rule, independently owned and operated businesses. Outside of those customers they personally sold products to, they are not contractually obligated to perform warranty service on Forest River products that were purchased elsewhere. There may be an occasion that you would be required to return to the point of purchase to satisfy warranty requirements.
- Although many dealerships will eventually service products not purchased at their place of business, they will usually take care of their customers and other Forest River customers who are traveling away from their local dealer as they would their own.
- Local purchases allow a customer to establish a relationship with a dealer close to home. This relationship provides the customer with a convenient location for service and support from a "home town" professional.
- The opportunity for a thorough PDI (Pre Delivery Inspection) and product orientation is an additional benefit of buying from your local dealer. Further providing the opportunity for refresher courses or the ability to get questions answered much more conveniently.
- For our Canadian customers, there are also requirements which must be met to bring an RV purchased out of the country to their home. Although not insurmountable, these requirements may involve such things as additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.

Forest River's goal is for all RV Owners to fully enjoy their RV experience. In light of this goal, and considering the advantages of buying local, we encourage you to be thorough when determining what product to purchase and which dealer to purchase it from as both are key to your ultimate satisfaction and the realization of your dreams.



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